TECHNICAL DATA

ULTRAFORM 1030

High Performance
Cold Metal Forming Lubricant

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Description

ROCOL ULTRAFORM 1030 is a high performance, medium viscosity cold metal forming lubricant, specially suitable for use with stainless steel and a wide range of ferrous and non-ferrous metals.
ROCOL ULTRAFORM 1030 contains extreme pressure additives which prevent metal pick up between the work piece and tool and provide a cost effective route to increased production rates.

Outstanding Features

- **Excellent performance on high carbon steels and stainless steel alloys**
- **Suitable for high speed progressive pierce, form and drawing operations**
- **Reduces metal pick up and scoring**
- **Extends tool life**
- **No volatile content**

Directions for use

ROCOL ULTRAFORM 1030 may be applied by brush, drip, roller, airspray, or airless spray systems. For less severe operations, ROCOL ULTRAFORM 1030 can be diluted with equal parts of mineral oil. Where absolute freedom from surface discolouration is essential it is recommended that compatibility trials are performed.

Technical Data (typical values)

Appearance:	*Clear red liquid*
Odour:	*Mild*
Kinematic viscosity:	*80 cSt at 25°C* *32 cSt at 40°C*
Density at 20°C:	*0.99 g/cm^3*
Storage:	*Store at normal ambient temperature (5 to 30°C)*

ROCOL Lubricants
ROCOL House, Swillington, Leeds LS26 8BS, England.
Tel: 0113 232 2600 Fax: 0113 232 2760
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There are many factors outside our control and knowledge which effect the use and performance of our products
for which reason the information in this publication is given without responsibility

Pack sizes and part codes

20 ltr	part code 86083
200 ltr	part code 86089
1000 ltr	part code 86080

Health and Safety

Safety data sheet is available from the Customer Service Department, ROCOL Lubricants., ROCOL House, Swillington, Leeds, LS26 8BS, England.
Telephone: 0113 232 2700, (When calling from outside UK: 44 113 232 2700).
Fax: 0113 232 2760, (When faxing from outside UK: 44 113 232 2760).

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